

# SAFETY DATA SHEETS

According to the UN GHS revision 9

Version: 1.1  
Creation Date: July 15, 2019  
Revision Date: April 26, 2024

## SECTION 1: Identification

### 1.1 GHS Product identifier

Product name                                      Rivaroxaban Impurity 85

### 1.2 Other means of identification

Product number                                      19213-72-0  
Other names    N-Carboethoxyimidazole EtImC Ethyl imidazolecarbamate Heller-Sarpong;1-Carboethoxyimidazole;N-ethoxycarbonylimidazole

### 1.3 Recommended use of the chemical and restrictions on use

Identified uses                                      For laboratory and Industrial use only.  
Uses advised against                                      no data available

### 1.4 Supplier's details

Company    Zhongshan Greenrock Technology Co., Ltd.  
Address    Jinsan Avenue, Sanjiao Town, Zhongshan City, Guangdong Province, China  
Telephone    +86-2087066781

### 1.5 Emergency phone number

Emergency phone number                                      +86-2087066781  
Service hours    'Monday to Friday, 9am-5pm (Standard time zone: UTC/GMT +8 hours).

## SECTION 2: Hazard identification

### 2.1 Classification of the substance or mixture

no data available

### 2.2 GHS label elements, including precautionary statements

Pictogram(s)    no data available  
Signal word    no data available  
Hazard statement(s)                                      no data available  
Precautionary statement(s)  
Prevention    no data available  
Response    no data available  
Storage     no data available  
Disposal     no data available

### 2.3 Other hazards which do not result in classification

no data available

## SECTION 3: Composition/information on ingredients

### 3.1 Substances

Chemical name	Common names and synonyms	CAS number	EC number	Concentration
Rivaroxaban Impurity 85	Ethyl 1H-imidazole-1-carboxylate	19213-72-0	242-883-7	100%

## SECTION 4: First-aid measures

### 4.1 Description of necessary first-aid measures

If inhaled  
Move the victim into fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration and consult a doctor immediately. Do not use mouth to mouth resuscitation if the victim ingested or inhaled the chemical.  
Following skin contact  
Take off contaminated clothing immediately. Wash off with soap and plenty of water. Consult a doctor.

**Following eye contact**

Rinse with pure water for at least 15 minutes. Consult a doctor.

**Following ingestion**

Rinse mouth with water. Do not induce vomiting. Never give anything by mouth to an unconscious person. Call a doctor or Poison Control Center immediately.

**4.2 Most important symptoms/effects, acute and delayed**

no data available

**4.3 Indication of immediate medical attention and special treatment needed, if necessary**

no data available

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**SECTION 5: Fire-fighting measures****5.1 Suitable extinguishing media**

Use dry chemical, carbon dioxide or alcohol-resistant foam.

**5.2 Specific hazards arising from the chemical**

no data available

**5.3 Special protective actions for fire-fighters**

Wear self-contained breathing apparatus for firefighting if necessary.

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**SECTION 6: Accidental release measures****6.1 Personal precautions, protective equipment and emergency procedures**

Avoid dust formation. Avoid breathing mist, gas or vapours. Avoid contacting with skin and eye. Use personal protective equipment. Wear chemical impermeable gloves. Ensure adequate ventilation. Remove all sources of ignition. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak.

**6.2 Environmental precautions**

Prevent further spillage or leakage if it is safe to do so. Do not let the chemical enter drains. Discharge into the environment must be avoided.

**6.3 Methods and materials for containment and cleaning up**

Collect and arrange disposal. Keep the chemical in suitable and closed containers for disposal. Remove all sources of ignition. Use spark-proof tools and explosion-proof equipment. Adhered or collected material should be promptly disposed of, in accordance with appropriate laws and regulations.

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**SECTION 7: Handling and storage****7.1 Precautions for safe handling**

Handling in a well ventilated place. Wear suitable protective clothing. Avoid contact with skin and eyes. Avoid formation of dust and aerosols. Use non-sparking tools. Prevent fire caused by electrostatic discharge steam.

**7.2 Conditions for safe storage, including any incompatibilities**

Store the container tightly closed in a dry, cool and well-ventilated place. Store apart from foodstuff containers or incompatible materials.

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**SECTION 8: Exposure controls/personal protection****8.1 Control parameters****Occupational Exposure limit values**

no data available

**Biological limit values**

no data available

**8.2 Appropriate engineering controls**

Ensure adequate ventilation. Handle in accordance with good industrial hygiene and safety practice. Set up emergency exits and the risk-elimination area.

**8.3 Individual protection measures, such as personal protective equipment (PPE)****Eye/face protection**

Wear tightly fitting safety goggles with side-shields conforming to EN 166(EU) or NIOSH (US).

**Skin protection**

Wear fire/flame resistant and impervious clothing. Handle with gloves. Gloves must be inspected prior to use. Wash and dry hands. The selected protective gloves have to satisfy the specifications of EU Directive 89/686/EEC and the standard EN 374 derived from it.

**Respiratory protection**

If the exposure limits are exceeded, irritation or other symptoms are experienced, use a full-face respirator.

**Thermal hazards**

no data available

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**SECTION 9: Physical and chemical properties and safety characteristics**

Physical state	no data available
Colour	no data available
Odour	no data available
Melting point/freezing point	no data available
Boiling point or initial boiling point and boiling range	231.7°C at 760mmHg
Flammability	no data available
Lower and upper explosion limit/flammability limit	no data available
Flash point	104°C
Auto-ignition temperature	no data available
Decomposition temperature	no data available
pH	no data available
Kinematic viscosity	no data available
Solubility	no data available
Partition coefficient n-octanol/water	no data available
Vapour pressure	9.61E-08mmHg at 25°C
Density and/or relative density	1.162g/mL at 25°C
Relative vapour density	no data available
Particle characteristics	no data available

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**SECTION 10: Stability and reactivity****10.1 Reactivity**

no data available

**10.2 Chemical stability**

no data available

**10.3 Possibility of hazardous reactions**

no data available

**10.4 Conditions to avoid**

no data available

**10.5 Incompatible materials**

no data available

**10.6 Hazardous decomposition products**

no data available

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**SECTION 11: Toxicological information****Acute toxicity**

- Oral: no data available
- Inhalation: no data available
- Dermal: no data available

**Skin corrosion/irritation**

no data available

**Serious eye damage/irritation**

no data available

**Respiratory or skin sensitization**

no data available

**Germ cell mutagenicity**

no data available

**Carcinogenicity**

no data available

**Reproductive toxicity**

no data available

**STOT-single exposure**

no data available

**STOT-repeated exposure**

no data available

**Aspiration hazard**

no data available

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**SECTION 12: Ecological information****12.1 Toxicity**

- Toxicity to fish: no data available
- Toxicity to daphnia and other aquatic invertebrates: no data available
- Toxicity to algae: no data available
- Toxicity to microorganisms: no data available

**12.2 Persistence and degradability**

no data available

**12.3 Bioaccumulative potential**

no data available

**12.4 Mobility in soil**

no data available

**12.5 Other adverse effects**

no data available

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**SECTION 13: Disposal considerations****13.1 Disposal methods****Product**

The material can be disposed of by removal to a licensed chemical destruction plant or by controlled incineration with flue gas scrubbing. Do not contaminate water, foodstuffs, feed or seed by storage or disposal. Do not discharge to sewer systems.

**Contaminated packaging**

Containers can be triply rinsed (or equivalent) and offered for recycling or reconditioning. Alternatively, the packaging can be punctured to make it unusable for other purposes and then be disposed of in a sanitary landfill. Controlled incineration with flue gas scrubbing is possible for combustible packaging materials.

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**SECTION 14: Transport information****14.1 UN Number**

ADR/RID: Not dangerous goods. (For reference only, please check.)

IMDG: Not dangerous goods. (For reference only, please check.)

IATA: Not dangerous goods. (For reference only, please check.)

**14.2 UN Proper Shipping Name**

ADR/RID: Not dangerous goods. (For reference only, please check.)

IMDG: Not dangerous goods. (For reference only, please check.)

IATA: Not dangerous goods. (For reference only, please check.)

**14.3 Transport hazard class(es)**

ADR/RID: Not dangerous goods. (For reference only, please check.)

IMDG: Not dangerous goods. (For reference only, please check.)

IATA: Not dangerous goods. (For reference only, please check.)

**14.4 Packing group, if applicable**

ADR/RID: Not dangerous goods. (For reference only, please check.)

IMDG: Not dangerous goods. (For reference only, please check.)

IATA: Not dangerous goods. (For reference only, please check.)

**14.5 Environmental hazards**

ADR/RID: No

IMDG: No

IATA: No

#### 14.6 Special precautions for user

no data available

#### 14.7 Transport in bulk according to IMO instruments

no data available

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### SECTION 15: Regulatory information

#### 15.1 Safety, health and environmental regulations specific for the product in question

Chemical name	Common names and synonyms	CAS number	EC number
Ethyl 1H-imidazole-1-carboxylate	Ethyl 1H-imidazole-1-carboxylate	19213-72-0	242-883-7
European Inventory of Existing Commercial Chemical Substances (EINECS)			Listed.
EC Inventory			Listed.
United States Toxic Substances Control Act (TSCA) Inventory			Not Listed.
China Catalog of Hazardous chemicals 2015			Not Listed.
New Zealand Inventory of Chemicals (NZIoC)			Not Listed.
Philippines Inventory of Chemicals and Chemical Substances (PICCS)			Not Listed.
Vietnam National Chemical Inventory			Not Listed.
Chinese Chemical Inventory of Existing Chemical Substances (China IECSC)			Not Listed.
Korea Existing Chemicals List (KECL)			Not Listed.

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### SECTION 16: Other information

#### Information on revision

Creation Date                      July 15, 2019  
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#### Abbreviations and acronyms

- CAS: Chemical Abstracts Service
- ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road
- RID: Regulation concerning the International Carriage of Dangerous Goods by Rail
- IMDG: International Maritime Dangerous Goods
- IATA: International Air Transportation Association
- TWA: Time Weighted Average
- STEL: Short term exposure limit
- LC50: Lethal Concentration 50%
- LD50: Lethal Dose 50%
- EC50: Effective Concentration 50%

#### References

- IPCS - The International Chemical Safety Cards (ICSC), website: <http://www.ilo.org/dyn/icsc/showcard.home>
- HSDB - Hazardous Substances Data Bank, website: <https://toxnet.nlm.nih.gov/newtoxnet/hsdb.htm>
- IARC - International Agency for Research on Cancer, website: <http://www.iarc.fr/>
- eChemPortal - The Global Portal to Information on Chemical Substances by OECD, website: [http://www.echemportal.org/echemportal/index?pageID=0&request\\_locale=en](http://www.echemportal.org/echemportal/index?pageID=0&request_locale=en)
- CAMEO Chemicals, website: <http://cameochemicals.noaa.gov/search/simple>
- ChemIDplus, website: <http://chem.sis.nlm.nih.gov/chemidplus/chemidlite.jsp>
- ERG - Emergency Response Guidebook by U.S. Department of Transportation, website: <http://www.phmsa.dot.gov/hazmat/library/erg>
- Germany GESTIS-database on hazard substance, website: <http://www.dguv.de/ifa/gestis/gestis-stoffdatenbank/index-2.jsp>
- ECHA - European Chemicals Agency, website: <https://echa.europa.eu/>

Any questions regarding this SDS, Please send your inquiry to [export@greenrockchem.com](mailto:export@greenrockchem.com)

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*Disclaimer: The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. The information in this document is based on the present state of our knowledge and is applicable to the product with regard to appropriate safety precautions. It does not represent any guarantee of the properties of the product. We as supplier shall not be held liable for any damage resulting from handling or from contact with the above product.*