SAFETY DATA SHEETS

According to the UN GHS revision 10

Version: 1.1 Creation Date: July 15, 2024 Revision Date: March 23, 2025

| SEC | TION 1: Identification | | | |
|-----|---|--|--|--|
| 1.1 | GHS Product identifier | | | |
| | Product name | Levodopa Impurity 11 | | |
| 1.2 | Other means of identification | | | |
| | Product number Other names | 85-43-8 CIS-1,2,3,6-TETRAHYDROPHTHALIC ANHYDRIDE; | | |
| 1.3 | Recommended use of the chemical and restrictions on use | | | |
| | Identified uses Uses advised against | For laboratory and Industrial use only. no data available | | |
| 1.4 | Supplier's details | | | |
| | Company Address Telephone | Zhongshan Greenrock Technology Co., Ltd. Jinsan Avenue, Sanjiao Town, Zhongshan City, Guangdong Province, China +86-2087066781 | | |
| 1.5 | Emergency phone number | | | |
| | Emergency phone number Service hours | +86-2087066781 'Monday to Friday, 9am-5pm (Standard time zone: UTC/GMT +8 hours). | | |
| SEC | TION 2: Hazard identifica | tion | | |

2.1 Classification of the substance or mixture

Serious eye damage, Category 1 Skin sensitization, Category 1 Respiratory sensitization, Category 1 Hazardous to the aquatic environment, long-term (Chronic) - Category Chronic 3

2.2 GHS label elements, including precautionary statements

Pictogram(s)

| Signal word | Danger |
|----------------------------|--|
| Hazard statement(s) | H318 Causes serious eye damage |
| | H317 May cause an allergic skin reaction |
| | H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled |
| | H412 Harmful to aquatic life with long lasting effects |
| Precautionary statement(s) | |
| Prevention | P280 Wear protective gloves/protective clothing/eye protection/face protection/hearing protection/ |
| | P261 Avoid breathing dust/fume/gas/mist/vapours/spray. |
| | P272 Contaminated work clothing should not be allowed out of the workplace. |
| | P284 [In case of inadequate ventilation] wear respiratory protection. |
| | P273 Avoid release to the environment. |
| Response | P305+P354+P338 IF IN EYES: Immediately rinse with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. |
| | P317 Get medical help. |
| | P302+P352 IF ON SKIN: Wash with plenty of water/ |
| | P333+P317 If skin irritation or rash occurs: Get medical help. |
| | P321 Specific treatment (see on this label). |
| | P362+P364 Take off contaminated clothing and wash it before reuse. |
| | P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing. |
| | P342+P316 If experiencing respiratory symptoms: Get emergency medical help immediately |

| Storage | none |
|----------|---|
| Disposal | P501 Dispose of contents/container to an appropriate treatment and disposal facility in |
| | accordance with applicable laws and regulations, and product characteristics at time of disposal. |

2.3 Other hazards which do not result in classification

no data available

SECTION 3: Composition/information on ingredients

3.1 Substances

| Chemical name | Common names and synonyms | CAS number | EC number | Concentration |
|----------------------|--------------------------------------|------------|-----------|---------------|
| Levodopa Impurity 11 | 1,2,3,6-tetrahydrophthalic anhydride | 85-43-8 | 201-605-4 | pprox 99% |

SECTION 4: First-aid measures

4.1 Description of necessary first-aid measures

If inhaled

Fresh air, rest. Half-upright position. Refer for medical attention.

Following skin contact

Remove contaminated clothes. Rinse skin with plenty of water or shower.

Following eye contact

First rinse with plenty of water for several minutes (remove contact lenses if easily possible), then refer for medical attention.

Following ingestion

Rinse mouth. Do NOT induce vomiting.

4.2 Most important symptoms/effects, acute and delayed

Excerpt from ERG Guide 156 [Substances - Toxic and/or Corrosive (Combustible / Water-Sensitive)]: TOXIC; inhalation, ingestion or contact (skin, eyes) with vapors, dusts or substance may cause severe injury, burns or death. Contact with molten substance may cause severe burns to skin and eyes. Reaction with water or moist air will release toxic, corrosive or flammable gases. Reaction with water may generate much heat that will increase the concentration of fumes in the air. Fire will produce irritating, corrosive and/or toxic gases. Runoff from fire control or dilution water may be corrosive and/or toxic and cause pollution. (ERG, 2016)

4.3 Indication of immediate medical attention and special treatment needed, if necessary

Basic treatment: Establish a patent airway (oropharyngeal or nasopharyngeal airway, if needed). Suction if necessary. Watch for signs of respiratory insufficiency and assist respirations if necessary. Administer oxygen by nonrebreather mask at 10 to 15 L/min. Monitor for pulmonary edema and treat if necessary. Monitor for shock and treat if necessary. For eye contamination, flush eyes immediately with water. Irrigate each eye continuously with 0.9% saline (NS) during transport. Do not use emetics. For ingestion, rinse mouth and administer 5 ml/kg up to 200 ml of water for dilution if the patient can swallow, has a strong gag reflex, and does not drool. Activated charcoal is not effective. Do not attempt to neutralize because of exothermic reaction. Cover skin burns with dry, sterile dressings after decontamination or Organic acids and related compounds

SECTION 5: Fire-fighting measures

5.1 Suitable extinguishing media

Powder, water spray, foam, carbon dioxide.

5.2 Specific hazards arising from the chemical

Excerpt from ERG Guide 156 [Substances - Toxic and/or Corrosive (Combustible / Water-Sensitive)]: Combustible material: may burn but does not ignite readily. Substance will react with water (some violently) releasing flammable, toxic or corrosive gases and runoff. When heated, vapors may form explosive mixtures with air: indoors, outdoors and sewers explosion hazards. Most vapors are heavier than air. They will spread along ground and collect in low or confined areas (sewers, basements, tanks). Vapors may travel to source of ignition and flash back. Contact with metals may evolve flammable hydrogen gas. Containers may explode when heated or if contaminated with water. (ERG, 2016)

5.3 Special protective actions for fire-fighters

Use water spray, powder, foam, carbon dioxide.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Sweep spilled substance into covered containers. If appropriate, moisten first to prevent dusting. Carefully collect remainder. Then store and dispose of according to local regulations. Do NOT let this chemical enter the environment. Personal protection: P2 filter respirator for harmful particles.

6.2 Environmental precautions

Sweep spilled substance into covered containers. If appropriate, moisten first to prevent dusting. Carefully collect remainder. Then store and dispose of according to local regulations. Do NOT let this chemical enter the environment. Personal protection: P2 filter respirator for harmful particles.

6.3 Methods and materials for containment and cleaning up

Sweep spilled substance into containers; if appropriate, moisten first to prevent dusting. Carefully collect remainder, then remove to safe place. Do NOT let this chemical enter the environment. (Extra personal protection: P2 filter respirator for harmful particles.)

SECTION 7: Handling and storage

7.1 Precautions for safe handling

NO open flames. Handling in a well ventilated place. Wear suitable protective clothing. Avoid contact with skin and eyes. Avoid formation of dust and aerosols. Use non-sparking tools. Prevent fire caused by electrostatic discharge steam.

7.2 Conditions for safe storage, including any incompatibilities

Separated from food and feedstuffs. Dry. Well closed. Separated from food and feedstuffs. Dry. Well closed.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure limit values

no data available

Biological limit values

no data available

8.2 Appropriate engineering controls

Ensure adequate ventilation. Handle in accordance with good industrial hygiene and safety practice. Set up emergency exits and the riskelimination area.

8.3 Individual protection measures, such as personal protective equipment (PPE)

Eye/face protection

Wear safety goggles or eye protection in combination with breathing protection.

Skin protection

Protective gloves. Protective clothing.

Respiratory protection

Use local exhaust or breathing protection.

Thermal hazards

no data available

SECTION 9: Physical and chemical properties and safety characteristics

| Physical state | Solid. Flakes. |
|--|--|
| Colour | White. |
| Odour | no data available |
| Melting point/freezing point | 104.4 °C. |
| Boiling point or initial boiling point and | 292.2 °C. Atm. press.:1 013 kPa. |
| boiling range | |
| Flammability | Combustible. |
| Lower and upper explosion | no data available |
| limit/flammability limit | |
| Flash point | 156 °C. Atm. press.:1 013 hPa. |
| Auto-ignition temperature | 450 deg C |
| Decomposition temperature | no data available |
| pH | no data available |
| Kinematic viscosity | no data available |
| Solubility | Slightly soluble in petroleum ether and ethyl ether; soluble in benzene |
| Partition coefficient n-octanol/water | log Pow = 1.29. Temperature:40 $^{\circ}$ C. |
| Vapour pressure | Ca. 0 hPa. Temperature:Ca. 20 °C.;Ca. 0 hPa. Temperature:Ca. 25 °C.;Ca. 0.015 hPa. |
| | Temperature:Ca. 50 °C. |
| Density and/or relative density | 1 355.4 kg/m ³ . Temperature:20 °C. |
| Relative vapour density | (air = 1): 5.3 |
| Particle characteristics | no data available |

SECTION 10: Stability and reactivity

10.1 Reactivity

Decomposes on contact with hot surfaces or flames. This produces corrosive fumes. Reacts with oxidants. Reacts with water. This produces heat and tetrahydrophthalic acid.

10.2 Chemical stability

no data available

10.3 Possibility of hazardous reactions

Combustible when exposed to heat of flame.TETRAHYDROPHTHALIC ANHYDRIDE reacts exothermically with water. The reactions are usually slow, but can become violent when local heating accelerates their rate. Acid accelerates the rate of reaction with water. Incompatible with acids, strong oxidizing agents, alcohols, amines, and bases.

10.4 Conditions to avoid

no data available

10.5 Incompatible materials

Reacts with oxidants. Reacts with water to produce heat and tetrahydrophthalic acid.

10.6 Hazardous decomposition products

When heated to decomposition it emits acrid smoke and fumes.

SECTION 11: Toxicological information

Acute toxicity

- Oral: LD50 rat (male/female) ca. 3 200 mg/kg bw.
- Inhalation: no data available Dermal: LD50 - rat (male/female) - > 2000 mg/kg bw.

Skin corrosion/irritation

no data available

Serious eye damage/irritation

no data available

Respiratory or skin sensitization

no data available

Germ cell mutagenicity

no data available

Carcinogenicity

no data available

Reproductive toxicity

no data available

STOT-single exposure

The substance is irritating to the eyes, skin and respiratory tract.

STOT-repeated exposure

Repeated or prolonged contact may cause skin sensitization. Repeated or prolonged inhalation may cause asthma.

Aspiration hazard

Evaporation at 20°C is negligible; a harmful concentration of airborne particles can, however, be reached quickly when dispersed.

SECTION 12: Ecological information

12.1 Toxicity

- Toxicity to fish: LC50 Oncorhynchus mykiss (previous name: Salmo gairdneri) > 100 mg/L 96 h. Toxicity to daphnia and other aquatic invertebrates: EC50 Daphnia magna > 100 mg/L 48 h. Toxicity to algae: EC50 Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum) -65.3 mg/L - 72 h.
- Toxicity to microorganisms: no data available

12.2 Persistence and degradability

no data available

12.3 **Bioaccumulative potential**

Based upon the rapid hydrolysis of structurally analogous phthalic anhydride(1), half-lives of 1.5 and 2.7 minutes(SRC) from rate constants of 6.9X10-3/sec(2) and 4.3X10-3/sec(3), respectively, biococentration of tetrahydrophthalic anhydride is not expected to be an important fate process(SRC).

12.4 Mobility in soil

Based upon the rapid hydrolysis of structurally analogous phthalic anhydride(1), half-lives of 1.5 and 2.7 minutes(SRC) from rate constants of 6.9X10-3/sec(2) and 4.3X10-3/sec(3), respectively, adsorption of tetrahydrophthalic anhydride is not expected to be an important environmental fate process(SRC).

12.5 Other adverse effects

no data available

SECTION 13: Disposal considerations

13.1 Disposal methods

Product

The material can be disposed of by removal to a licensed chemical destruction plant or by controlled incineration with flue gas scrubbing. Do not contaminate water, foodstuffs, feed or seed by storage or disposal. Do not discharge to sewer systems.

Contaminated packaging

Containers can be triply rinsed (or equivalent) and offered for recycling or reconditioning. Alternatively, the packaging can be punctured to make it unusable for other purposes and then be disposed of in a sanitary landfill. Controlled incineration with flue gas scrubbing is possible for combustible packaging materials.

SECTION 14: Transport information

14.1 UN Number

ADR/RID: UN2698 (For reference only, please IMDG: UN2698 (For reference only, please IATA: UN2698 (For reference only, please check.) check.)

14.2 UN Proper Shipping Name

| ADR/RID: TETRAHYDROPHTHALIC | IMDG: TETRAHYDROPHTHALIC | IATA: TETRAHYDROPHTHALIC |
|--|--|--|
| ANHYDRIDES with more than 0.05% of | ANHYDRIDES with more than 0.05% of | ANHYDRIDES with more than 0.05% of |
| maleic anhydride (For reference only, please | maleic anhydride (For reference only, please | maleic anhydride (For reference only, please |
| check.) | check.) | check.) |

14.3 Transport hazard class(es)

ADR/RID: 8 (For reference only, please check.) IMDG: 8 (For reference only, please check.) IATA: 8 (For reference only, please check.)

14.4 Packing group, if applicable

| | ADR/RID: III (For reference only, please check.) | IMDG: III (For reference only, please check.) | IATA: III (For reference only, please check.) |
|------|--|---|---|
| 14.5 | Environmental hazards | | |
| | ADR/RID: No | IMDG: No | IATA: No |
| 14.6 | Special precautions for user | | |
| | no data available | | |

14.7 Transport in bulk according to IMO instruments

no data available

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations specific for the product in question

| Chemical name | Common names and synonyms | CAS number | EC number |
|--|--------------------------------------|------------|-----------|
| 1,2,3,6-tetrahydrophthalic anhydride | 1,2,3,6-tetrahydrophthalic anhydride | 85-43-8 | 201-605-4 |
| European Inventory of Existing Commercial Chemical Substances (EINECS) | | | |
| EC Inventory | | | |
| United States Toxic Substances Control Act (TSCA) Inventory | | | |
| China Catalog of Hazardous chemicals 2015 | | | |
| New Zealand Inventory of Chemicals (NZIoC) | | | |
| Philippines Inventory of Chemicals and Chemical Substances (PICCS) | | | |
| Vietnam National Chemical Inventory | | | |
| Chinese Chemical Inventory of Existing Chemical Substances (China IECSC) | | | Listed. |
| Korea Existing Chemicals List (KECL) | | | Listed. |

SECTION 16: Other information

Information on revision

| Creation Date | July 15, 2024 |
|---------------|----------------|
| Revision Date | March 23, 2025 |

Abbreviations and acronyms

- CAS: Chemical Abstracts Service
- ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road
- RID: Regulation concerning the International Carriage of Dangerous Goods by Rail
- IMDG: International Maritime Dangerous Goods
- IATA: International Air Transportation Association .
- TWA: Time Weighted Average
- STEL: Short term exposure limit
- LC50: Lethal Concentration 50% •
- LD50: Lethal Dose 50%
- EC50: Effective Concentration 50%

References

- IPCS The International Chemical Safety Cards (ICSC), website: http://www.ilo.org/dyn/icsc/showcard.home
- HSDB Hazardous Substances Data Bank, website: https://toxnet.nlm.nih.gov/newtoxnet/hsdb.htm IARC International Agency for Research on Cancer, website: http://www.iarc.fr/ •
- .
- eChemPortal The Global Portal to Information on Chemical Substances by OECD, website:
- http://www.echemportal.org/echemportal/index?pageID=0&request_locale=en
- CAMEO Chemicals, website: http://cameochemicals.noaa.gov/search/simple .
- ChemIDplus, website: http://chem.sis.nlm.nih.gov/chemidplus/chemidlite.jsp .
- ERG Emergency Response Guidebook by U.S. Department of Transportation, website: http://www.phmsa.dot.gov/hazmat/library/erg Germany GESTIS-database on hazard substance, website: http://www.dguv.de/ifa/gestis/gestis-stoffdatenbank/index-2.jsp .
- ECHA European Chemicals Agency, website: https://echa.europa.eu/ •

Other Information

The symptoms of asthma often do not become manifest until a few hours have passed and they are aggravated by physical effort.Rest and medical observation are therefore essential. Anyone who has shown symptoms of asthma due to this substance should avoid all further contact with this substance. For cis-isomer the CAS number is 935-79-5.

Any questions regarding this SDS, Please send your inquiry to export@greenrockchem.com

Disclaimer: The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. The information in this document is based on the present state of our knowledge and is applicable to the product with regard to appropriate safety precautions. It does not represent any guarantee of the properties of the product. We as supplier shall not be held liable for any damage resulting from handling or from contact with the above product.